

# FreedomDrive

## Ordering Instructions for FreedomDrive Specific Torches

Example: AT3-6-635A-L1

A	T	3	-	6	-	6	35	A	-	1
Torch Model	Style	Amps	Length	Neck Angle	Wire Size	Wire Type	Back End/WFS (Wire Feed Speed Control)			
<b>Model</b> A - ABIMIG Air-Cooled W - ABIMIG Water-Cooled	<b>Style</b> T - Rotating Neck	<b>Amps</b> 3 - 315A (Air-Cooled Only) 4 - 450A (Water-Cooled Only) <sup>1</sup> 5 - 540A (Water-Cooled Only)	<b>Length</b> 6 - 6'	<b>Neck Angle</b> 6 - 60° (Air-Cooled Only) 5 - 50° (Water-Cooled Only)	<b>Wire Size</b> 35 - .035" 45 - .045"-.047" 62* - .062"	<b>Wire Type</b> A - Aluminum (5xxx Series) S - Steel	<b>Back End/WFS</b> <i>(see note at bottom of page)</i> B - Abicor Binzel Euro (No WFS) L - Lincoln 7-Pin (WFS in Handle) K - Lincoln 12-Pin (WFS in Handle) M - Miller 10-Pin (WFS in Handle) L1 - Lincoln 7-Pin (WFS in FreedomDrive) K1 - Lincoln 12-Pin (WFS in FreedomDrive) M1 - Miller 10-Pin (WFS in FreedomDrive)			

<sup>1</sup> 450 model is not recommended for Aluminum



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