



**Pistolet pentru  
sudare MIG/MAG  
ABIMIG® 155/155T  
racire cu aer**



**Date tehnice (EN 60 974-7):**

Curent: 160 A CO<sub>2</sub>  
140 A amestec  
M21 (DIN EN 439)  
D.A.: 60%  
Sarma: 0.6–1.0 mm

| <b>Pistolet Complet</b> |              | <b>Nr. art.</b> |            |            | <b>Gat</b> |                 |
|-------------------------|--------------|-----------------|------------|------------|------------|-----------------|
| <b>Tip</b>              | <b>Maner</b> | <b>3 m</b>      | <b>4 m</b> | <b>5 m</b> | <b>Tip</b> | <b>Nr. art.</b> |
| ABIMIG® 155             | L            | 767.D034        | 767.D034   | 767.D034   | 45°        | 767.D031        |
| ABIMIG® 155T            | L            | 006.D777        | 006.D778   | 006.D779   | 45°        | 006.D768        |

**Consumabile:**

| <b>Duza curent (reper 50)</b> |         | <b>Tub ghidare (reper 70 / 80)</b> |            |            |            |
|-------------------------------|---------|------------------------------------|------------|------------|------------|
|                               |         | <b>M6</b>                          | <b>3 m</b> | <b>4 m</b> | <b>5 m</b> |
| <b>E-Cu</b>                   | Ø 0,6   | 140.0008                           | 124.D002   | 124.D003   | 124.D004   |
|                               | Ø 0,8 • | 140.0059                           | 124.D002   | 124.D003   | 124.D004   |
|                               | Ø 1,0   | 140.0253                           | 124.D006   | 124.D007   | 124.D008   |
| <b>E-Cu pt. Al</b>            | Ø 0,8   | 141.0002                           | 126.0005   | 126.0008   | 126.0011   |
|                               | Ø 1,0   | 141.0007                           | 126.0021   | 126.0026   | 126.0028   |
| <b>CuCrZr</b>                 | Ø 0,6   | 140.0855                           | 127.0002   | 127.0003   | 127.0004   |
|                               | Ø 0,8   | 140.0062                           | 127.0002   | 127.0003   | 127.0004   |
|                               | Ø 1,0   | 140.0256                           | 127.0005   | 127.0007   | 127.0008   |

**Duza gaz (reper 100)**

| <b>Tip</b>                      | <b>Nr. art.</b> |
|---------------------------------|-----------------|
| Cilindrica Ø 17                 | 145.D003        |
| Conica Ø 12 •                   | 145.D001        |
| Conica Ø 12                     | 145.D004        |
| Conica, cu izolatie marita Ø 12 | 145.D205        |

**Portduza curent (reper 2)**

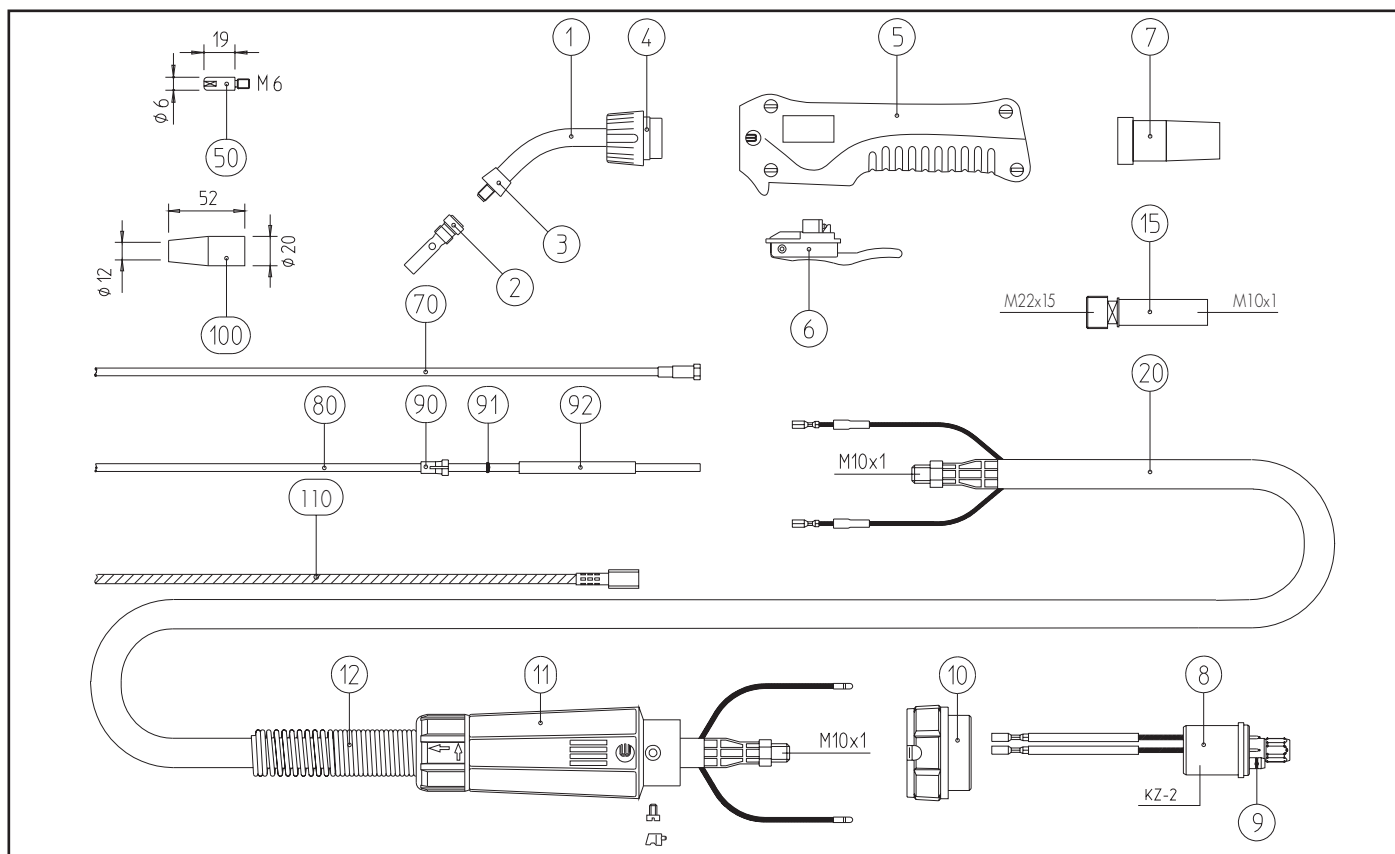
| <b>Tip</b>    | <b>Nr. art.</b> |
|---------------|-----------------|
| M6 standard • | 006.D719        |

T = gat rotitor, TM = gat rotitor metalizat, T8M = gat rotitor in 8 pozitii, metalizat

• Echipare initiala (standard)

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| Reper     | Descriere                                     | Observatii       | Nr. art. |
|-----------|-----------------------------------------------|------------------|----------|
| 1         | Gat pistol ABIMIG® 155 T, indoit 45°          |                  | 006.D768 |
| Fara fig. | Gat pistol ABIMIG® 155, indoit 45°            |                  | 767.D031 |
| 3         | Izolator                                      | 10 buc.          | 002.0050 |
| 4         | Piulita M22x1,5                               | pentru ABIMIG® T | 018.D762 |
| 5         | Maner ABIMIG® T, marimea L                    |                  | 180.D054 |
| fara fig. | Maner ABIMIG®, marimea L                      |                  | 180.D055 |
| 6         | Buton bipolar lung                            |                  | 185.D065 |
| 7         | Protectie cauciuc                             |                  | 400.D267 |
| 15        | Suport gat rotitor                            | pentru ABIMIG® T | 004.D299 |
| 8         | Conector central KZ-2                         |                  | 501.2155 |
| 9         | O-ring 4x6                                    | 20 buc.          | 165.0002 |
| 10        | Piulita conector central                      |                  | 500.0213 |
| 11        | Maner protectie conector central              |                  | 501.2248 |
| 12        | Arc protectie                                 |                  | 400.D205 |
| 20        | BIKOX® cablu coaxial R4                       | 3m               | 160.D520 |
|           | BIKOX® cablu coaxial R4                       | 4m               | 160.D521 |
|           | BIKOX® cablu coaxial R4                       | 5m               | 160.D522 |
| 90        | Niplu pt. tub ghidare teflon Ø ext. 4,0       |                  | 131.0001 |
| 91        | O-ring 3,5x6,5                                |                  | 165.0008 |
| 92        | Tub capilar pt. tub ghidare teflon Ø ext. 4,0 | 250 mm           | 129.0468 |
| 110       | Spirala gat 1,5 pt. sarma Ø 0.6-0.8           | pentru ABIMIG® T | 122.D037 |
|           | Spirala gat 1,5 pt. sarma Ø 1.0               | pentru ABIMIG® T | 122.D038 |
|           | Spirala bronz gat 1.6 pt. sarma Ø 0.6-1.0     | pentru ABIMIG® T | 122.D040 |

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